

High precision, pressure independent manual control valves for low flow gas and liquid applications

> Introduction

Bronkhorst®, the European market leader in thermal Mass Flow Meters/Controllers and Electronic Pressure Controllers, has many years of experience in designing and manufacturing precise and reliable measurement and control devices. With a wide range of instruments, Bronkhorst offers innovative solutions for many different applications in many different markets.

> FLOW-CONTROL series

The new FLOW-CONTROL manual control valves are designed for extremely precise control of a constant flow rate in low flow gas and liquid applications. The desired flow rate is set via the needle valve. Any upstream or discharge pressure variations are automatically compensated by a built-in membrane operated valve to ensure a steady, constant flow. Thanks to its thought-out design and construction, these instrument models do not require any electrical power source.

The manual constant-flow control series is available in 4 different models to control flow capacities in a range from 0.02 I_n /min up to 50 I_n /min (N_2 -equivalent). While process

connections are optional available, the in-line valve assemblies are equipped with G 1/4" BSPP female in- and





> Features of the FLOW-CONTROL

- Compact design
- Ruggedized aluminium housing
- No power required
- Leak-free valve
- Precise flow adjustment
- Valve pin o-ring guarantees positive shut-off without stem damage
- Self-lubricating orifice liner assures long life
- Valve knob included for easy adjustment



> Technical specifications

Performance	
Pressure sensitivity	: Less than 0,5-1% Rd/bar
Rangeability	: up to 1:100
Operating pressure	: 0 10 bar(g) / 0 150 psi(g)
Operating temperature	: 0 70°C (32 158°F)
Min. delta-P	: 1 bar(d) (for model FC-005: 2 bar(d))
Max. delta-P	: 7 bar(d)
Mechanical	
Materials (wetted parts)	: Body: Aluminium, Viton®, Stainless Steel
	Needle valve: FC-001: Brass, SS316, Fluorisint®
	Bruna N
	FC-002 / FC-004 / FC-005: Brass, SS316, Bruna N
	Membrane: Fiber-reinformed Nitrile
Connections (in/out)	: G 1/4" BSPP female thread
	(compression fittings optional)
Weight	: 0.85 kg
Closing	: Clockwise
Safety	
Test pressure	: 21 bar(a) / 300 psi(a)
Ingress protection	: IP65
Warranty	

> Capacities

Gas (I _n /min)	FC-001	FC-002	FC-004	FC-005
Air	0.02 0.6	0.02 7	0.02 25	0.02 50
N_2	0.02 0.6	0.02 7	0.02 25	0.02 50
O_2	0.02 0.55	0.02 6.5	0.02 23	0.02 47
CO	0.02 0.6	0.02 7	0.02 25	0.02 50
Ar	0.04 0.5	0.04 5.5	0.04 21	0.04 42
CO ₂	0.02 0.45	0.02 5.5	0.02 20	0.02 40
CH ₄	0.01 0.8	0.01 9	0.01 33	0.01 66
C_3H_8	0.01 0.45	0.01 5.5	0.01 20	0.01 40
N_2O	0.02 0.45	0.02 5.5	0.02 20	0.02 40
C ₄ H ₁₀	0.01 0.4	0.01 4.5	0.01 17	0.01 34

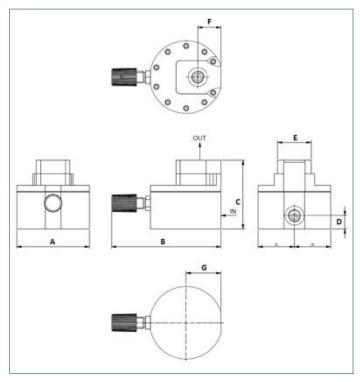
All instruments and accessories are warranted for a period of 3 years from order date.

Liquid (ml/min)	FC-001	FC-002	FC-004	FC-005
H ₂ 0 (water)	3 20	4 400	10 1000	18 1800

> Optional adapter sets (inlet and outlet)

Metric sizes	Inch sizes
3 mm OD compression type	1/8" OD compression type
6 mm OD compression type	1/4" OD compression type
12 mm OD compression type	1/2" OD compression type

> Dimensions



Dimensions in mm.

A	В	C	D	E	F	G
Ø81.5	Max. 123	77.1	15	37.5	26	39

A PERFECT COMBINATION using a FLOW-CONTROL with a MASS-VIEW meter

MASS-VIEW® series operate on the principle of direct thermal mass flow measurement (no by-pass). An advantage of using this type of sensor is that the instrument measures direct mass flow, without the need of temperature and pressure correction. By combining the FLOW-CONTROL with a MASS-VIEW meter you will get a Mass Flow Controller with a local display (MASS-VIEW series MV-400).

Other benefits, compared to conventional

VA meters are:

> higher accuracy, wider;

rangeability (up to 1:100);

> free of parallax errors;

an inherently safer construction, by eliminating glass components in the flow path.

MASS-VIEW® flow controllers can be supplied in full scale ranges from 0.05 up to 50 l_n/min (Air equivalent), with a pressure rating of 10 bar(g) or 150 psi(g). A bright graphical OLED display, clearly visible at wide angles, allows reading of actual flow (value and a bar graph), total flow and type of gas.





